FIRETRACE® LTD

AUTOMATIC FIRE SUPPRESSION SYSTEMS

Issue 5 Nov 2017

Firetrace® "**Indirect Low Pressure**" Automatic Fixed Fire Suppression Systems For Fume Cabinet Applications

Please read instructions carefully prior to starting installation

www.firetrace.co.uk
Tel: 01473 744090
info@firetrace.co.uk

Stops fires where they start

Contents

- System Overview
- Cylinder Installation and Orientation
- Indirect Low Pressure **(ILPINT)** System Layout
- Trace Detection Tubing and Discharge Pipe Work Overview
- Bench Top Fume Cupboard Layout
- Walk-In Fume Cupboard Layout
- Tube Fixing Information
- Tube Bending Radius Guidance
- 6mm Trace Detection Tube Fittings
- Connecting the Trace Detection Tube
- Commissioning Procedure for Indirect Low Pressure system **(ILPINT)**
- Discharge Pipe Work Fittings
- Double Pressure Switch Overview
- Single Pressure Switch Overview
- Annual Inspection for Low Pressure Foam Firetrace Systems
- Annual Inspection for Low Pressure Dry Powder Firetrace Systems

System Overview.

The Fixed Firetrace® system is a simple self-actuating device that is designed to suppress fires within an identified risk area.

The system works by using pressurised Firetrace® linear detection tubing that is installed throughout the risk area. This tubing is heat sensitive and when subjected to a temperature above 120 Degrees centigrade, or when touched by flame, the Firetrace® tubing will burst.

The extinguishant is then deployed via discharge pipe work and diffusers onto the fire.

The Firetrace® system requires no external power source or separate detectors and owing to its simple design ensures that all the extinguishant is always deployed in the risk area.

The Firetrace® system can be fitted with a volt free single pressure switch (FT0124) or volt free twin pressure switch (FT0124/T75) which, when connected to the cylinder, not only provides constant monitoring of the system but can also send a signal to indicate a discharge via a Self-contained Alarm Sounder (FT0178) or building alarm.

It is important that the cylinder, Firetrace® detection tubing and discharge pipe work are correctly installed and that the system is subjected to a regular maintenance regime in line with BS5306-3 by a competent engineer.

FT0178 Self-Contained Alarm Sounder

FIRETRACE® LTD

AUTOMATIC FIRE SUPPRESSION SYSTEMS

Firetrace® Installation Instructions.

Cylinder

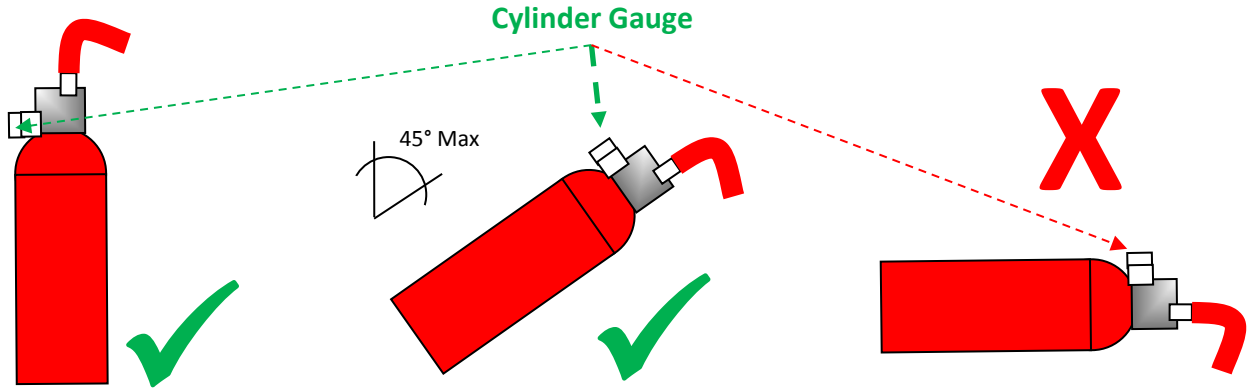
When installing the Firetrace® system it is important that a suitable cylinder location is selected and that the cylinder is orientated correctly.

The cylinder location shall ideally be in a clean area away from direct heat. The cylinder must not be placed in a location where the ambient temperature is above 80 Degrees centigrade.

The cylinder shall be readily accessible to allow future servicing / inspections and as close as practicable to the risk area.

The cylinder shall be adequately fixed to a suitable load bearing surface.

Wherever possible the cylinder shall be **mounted vertically** and in no circumstances must the cylinder be positioned at an angle of more than 45 Degrees from vertical.
The cylinder gauge should face uppermost to aid inspection.



It is recommended wherever possible that Firetrace cylinders be mounted vertically. Where vertical locating is not possible the systems can be mounted within 45° of vertical.

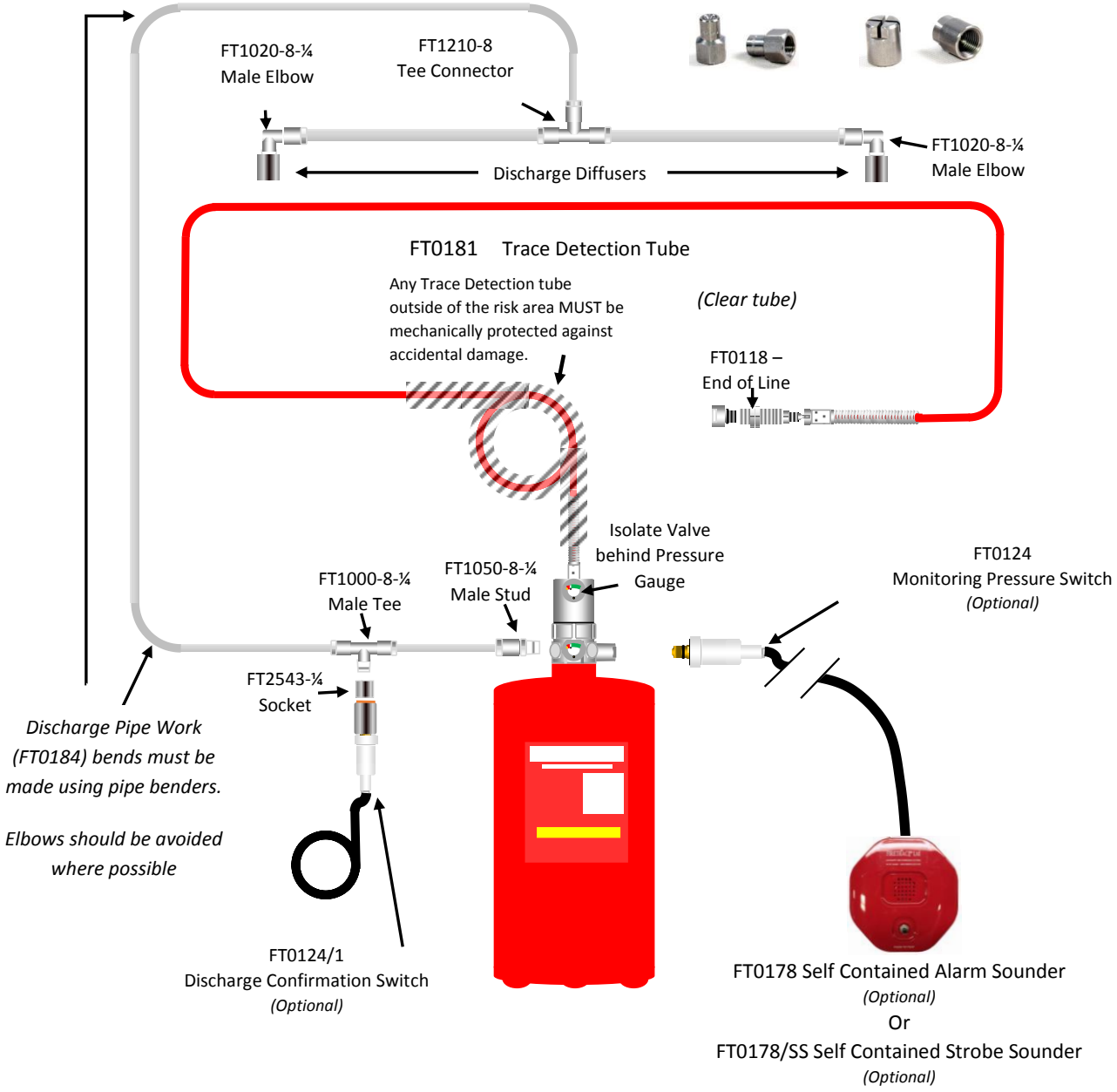
As indicated in the above drawing when cylinders are fitted at an angle the gauge must face uppermost.

MOST FIRETRACE SYSTEMS ARE NOT SUITABLE FOR HORIZONTAL MOUNTING.

A free training course at our Ipswich facility is available to have a better understanding of Firetrace installation and products. Please contact us for more details.

System Layout

Indirect Low Pressure Firetrace System with Integrated Isolate Valve *(ILPINT)*



Firetrace® Automatic Detection Tubing

The Firetrace® Automatic Detection tubing is the key part of the system and acts as the detector to activate the valve.

The correct installation of the tubing is important to achieve optimum performance from the system.

The tubing must be mechanically protected outside the identified risk area and shall remain accessible to allow future servicing.

As heat rises, the Firetrace® tubing is most efficient when mounted directly above the risk.

The tubing will activate at approximately 120 Degrees Centigrade and care must be taken to avoid attaching the tubing where temperatures above this are achieved during normal operation.

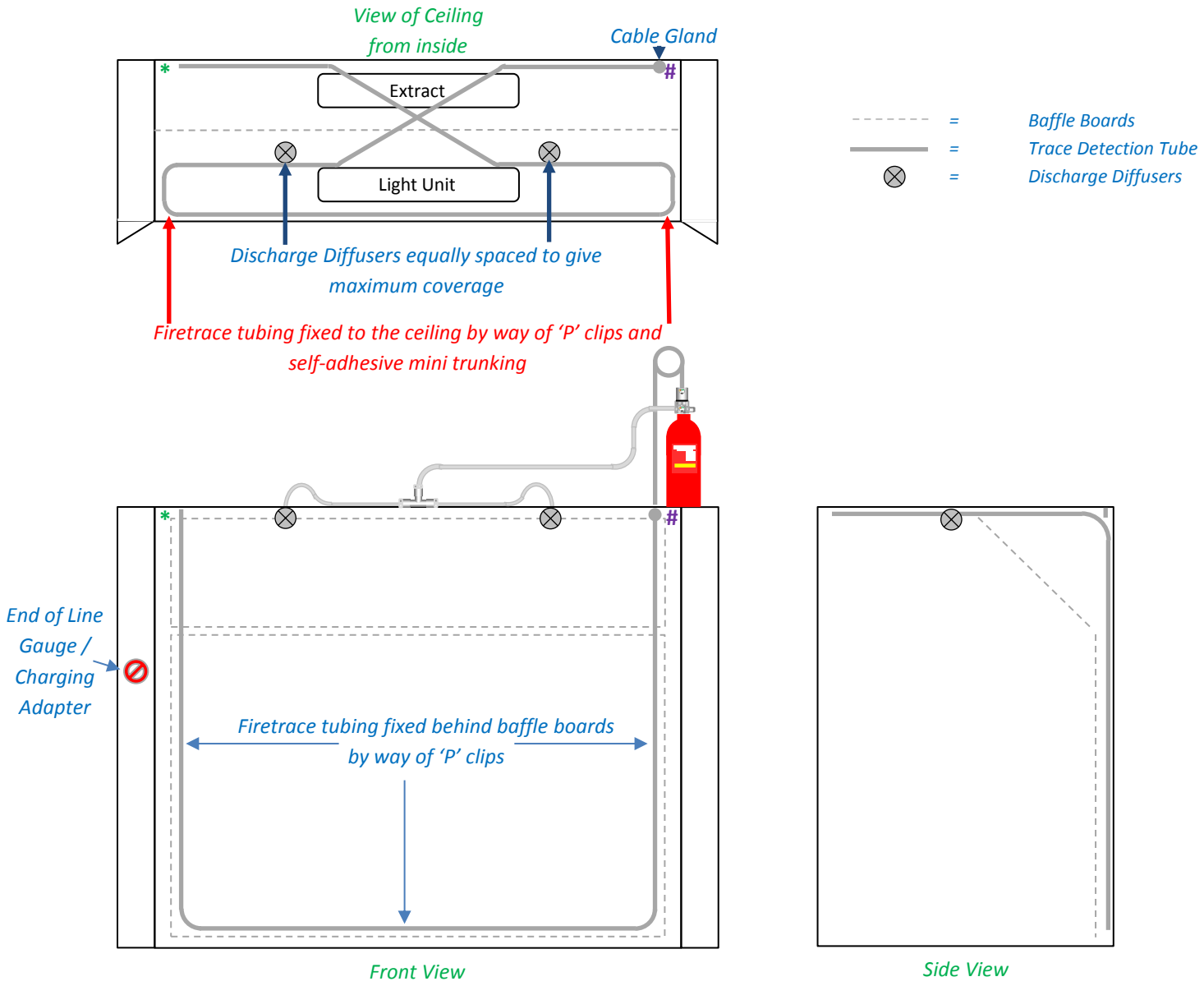
It is recommended that the tube is a minimum of 150mm away from exceptionally hot surfaces or fitted with additional sleeving to avoid false activation.

Firetrace® Detection Tube and Discharge Pipe Work Routing

As the Firetrace® detection tube is flexible the exact tube route can vary from cabinet to cabinet. The basis of the system design is to circumnavigate the fume cabinet *(see page for suggested tube installation)* so that any potential risks are covered. *(see tube bending radius guide)*.

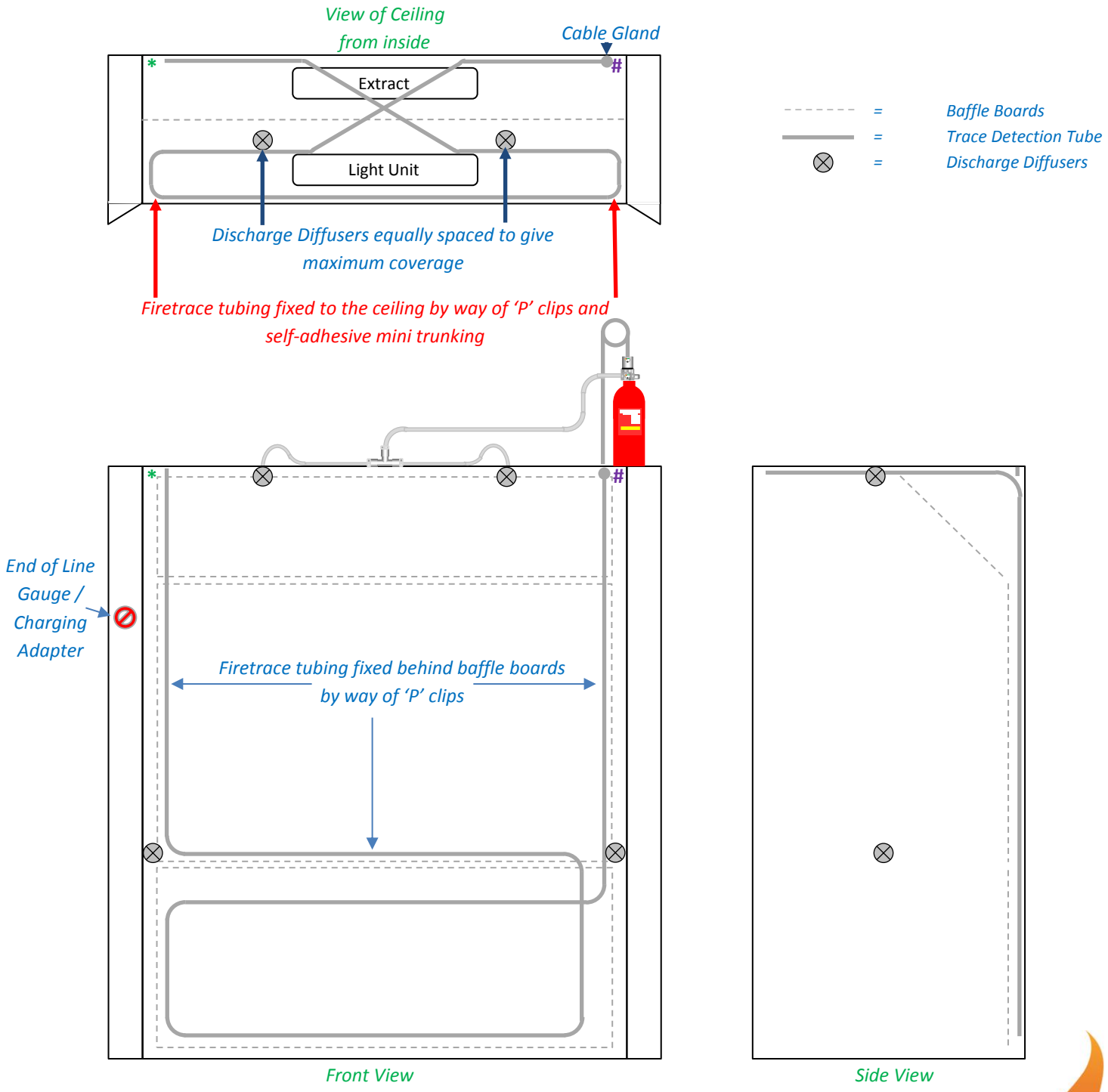
The discharge pipe work shall be installed so an unimpeded flow is allowed. Bending of the discharge tube must be done using pipe benders to avoid kinks. The discharge diffusers shall be located for maximum effectiveness on the fire.

Typical Bench Top Fume Cupboard Installation Schematic



Drawing Is Not To Scale

Typical Walk-In Fume Cupboard Installation Schematic



Tube Fixings

The Firetrace® Automatic Detection tubing is the key part of the system and acts as the detector to activate the valve.

The correct installation of the tubing is important to achieve optimum performance from the system.

The tubing must be physically protected outside the identified risk area using Kopex or another flexible conduit and shall remain accessible to allow future servicing.

The detection tubing must to be adequately fixed to retain its position and withstand the vibration.

The tubing is a soft polymer and is susceptible to wear / chaffing when repeatedly rubbed against a hard or sharp surface. The tubing shall be protected using nylon Kopex at all fixing points and where it passes through holes.

The following photographs show both “Tyrap” and “P clip” fixings all of which are acceptable.

The Detection tubing shall be supported at maximum intervals of 150mm.

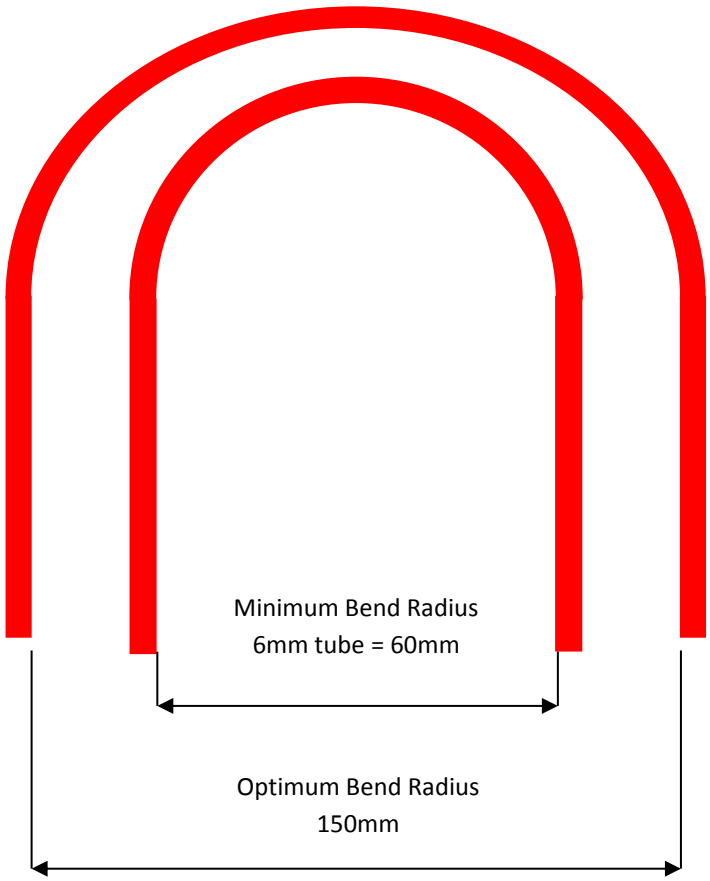
Always leave a small loop of tubing adjacent to the cylinder. Whilst this shall also be secured it must be releasable to allow future servicing of the cylinder.

Tube bending radius

The Firetrace® tubing acts as the detector. It is imperative that the tubing is not kinked or crushed and the following minimum bending radius must be adhered to.

If the tubing is kinked or damaged in anyway then the Firetrace® tubing in that section must be replaced:

FT0181 Clear Firetrace® tubing 6mm: Minimum bending radius 60mm



6mm Trace Detection Tube Components

FT 1511-6/4-1/8
1/8 Male Stud
(Shown with FT0113 Bonded Seal)

FT1540-6/4
Tee

FT1723-6/4
Anti Kink Spring Nut

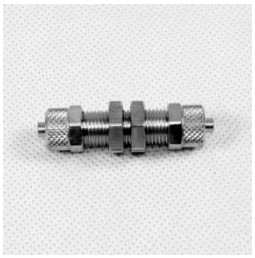
FT0269/2
INT Banjo

FT0253
Stop End

FT1580-6/4
Straight Connector

FT0268
Single Banjo

FT1590-6/4
Bulkhead Fitting



FT0269
Double Banjo

FT0254/1
In-Line Commissioning Adapter

All compression fittings must be secured in the following manner:

a) Cut the tube end ensuring the cut is clean and free from burrs. Check that no debris/ swarf is left in the tube.

b) Place the nut over the end of the tube with its threaded section towards the end of the tube.

c) Push the tube fully home into the body.

d) The nut shall be tightened finger tight and then using a 12mm Spanner pinched up to firm hand tightness

e) Slacken off the assembly and inspect end to ensure flange has formed correctly then reconnect and tighten down to ensure an effective seal.

Method of Assembly

1. Tubing must be cut off square.

2. Insert tubing into tubing nut.

3. Offer the tubing to the fitting so that the tubing bottoms on the tubing stop. (*this requires a firm push if cold*)

4. Hold the tubing in contact with the tubing stop and screw the tubing nut down to the recommended torque. *(torque = 5.7 Nm)*

5. Slacken off the assembly and inspect end to ensure flange has formed correctly then reconnect to fitting and tighten down to ensure an effective seal.

FIRETRACE® LTD

AUTOMATIC FIRE SUPPRESSION SYSTEMS

To Commission Indirect Low Pressure Firetrace Systems With Integrated Isolate Valve (ILPINT)

Warning Firetrace® Low Pressure cylinders are pressurised to 12bar. Proceed with caution.

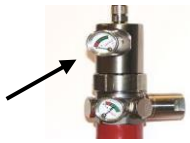
This procedure shall be read in conjunction with document basic design layout for Indirect Low Pressure systems with Integrated Isolate Valve.

Do not turn integrated isolate valve until system is fully commissioned. *(pressurised)*

Locate cylinder and firmly secure with bracket provided

Remove black safety cap from the top of the cylinder. Connect Trace detection tube, tighten silver nuts and secure with appropriate clips

Remove gauge FT0107 from the top section of the valve.



Fit Schrader adapter FT0172 and pressurise to **12 Bar / 175 psi using a Nitrogen Cylinder or air pump**
Remove Schrader adapter FT0172 and refit gauge FT0107

Using tape, mark the location of the needle on the pressure gauge *(Mid Green)* and **leave system for a minimum of ten minutes per metre of Trace detection tube to check for any leaks on the Detection tube.**

Install FT0184 8mm diffuser pipework, connect to cylinder using FT1050-8-1/4 stud. When installation is complete, disconnect FT0184 from cylinder and fit blank plug.

When satisfied pressure is good and no leaks have occurred, remove the gauge and open the isolate valve slowly using the key provided and refit the gauge.
Remove blank plug and reconnect FT0184 8mm discharge pipework.

System is now live

Optional FT0124 pressure switch can be fitted in spare gauge adapter on head assembly or at end of line. Or discharge confirmation switch can be fitted in the spare discharge port or in the discharge pipe work using adapter provided.

Please note system will not operate with isolate valve in closed position

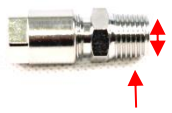
Closed

Open

Stops fires where they start

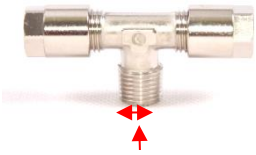
Discharge Pipe Work Fittings

FT1050-8-1/4
1/4 Male Stud



FT1250-8
Bulkhead

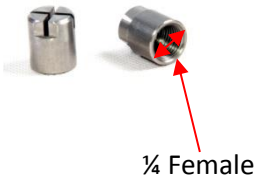
FT1000-8-1/4
Male Tee



FT1020-8-1/4
¼ Male Elbow

FT1210-8
Tee

FT2613-1/4P
Powder Diffuser



FT1220-8
Elbow

FT0284
AFFF Foam Diffuser

FT1230-8
Straight Connector

FT0184
8mm Anodised steel
discharge tube
Supplied in 3m lengths

Pressure Switches

Firetrace® Pressure switch (FT0124 & FT0124/T75) Optional

The optional Firetrace® pressure switch is used to monitor the system pressure and will activate in the event of a pressure drop.

The switch can be introduced and removed from the cylinder whilst it is under pressure. This allows its operation to be proven both during commissioning and future servicing.

The Pressure switch is fitted with a black rubber “o ring” which provides the air tight seal. This ‘o` ring must be lubricated with silicone grease and free of any dirt or debris. Failure to ensure the ‘o` ring is clean can lead to a leak which will require the system needing replacement.

The switch shall be screwed into the cylinder hand tight ONLY.

The switch contains both normally open & normally closed contacts.

Always leave a small loop of spare cable adjacent to the pressure switch to allow future removal.

FT0124/T75 Twin Monitoring Switch.

Switch 1 Set at 5 bar falling.
Switch 2 Set at 7 bar falling.

Common - Brown
Normally open - Grey
Normally closed - Black
Earth - Green/yellow

Single Pressure Switches

Switching is effected by means of a micro-switch rated at 5A 250v AC

(Not suitable for use on 440v AC)
Tighten HAND TIGHT ONLY

Range	5 - 35 bar
Hysteresis	2.5 bar
Temperature	-10°C to +80°C
Thread	M10 x 1.0 x 12.5 with O ring

FT0124 Monitoring Pressure Switch set at 5 bar falling

Common	Brown
Normally Open	Grey
Normally Closed	Black
Earth	Green / Yellow

FT0124/1 Discharge Confirmation Pressure Switch
Set at 3.5 bar rising

Common	Brown
Normally Open	Black
Normally Closed	Grey
Earth	Green / Yellow

(Please note this switch is non-latching)

Service and Maintenance (Foam Systems)

Firetrace® Limited recommends a visual inspection of a Firetrace® system at least every three months and fully serviced annually by a competent engineer.

The following checks shall be carried out on a 3 monthly inspection.

- Check the pressure gauge is reading mid-green.
- Carry out a visual check of the trace detection tube.
- Ensure physical changes of protected areas haven't affected cylinder suitability.
- Check external surface of the cylinder for evidence of rust or corrosion.
- Report any potential problems immediately.

The following checks shall be carried out on an annual inspection of a Firetrace® Low Pressure Foam System.

Remove discharge pipe work and fit blanking caps before starting maintenance

- Check maintenance record on cylinder to ensure "new date" is less than 5 years old. Foam cylinders require discharge testing every 5 years.
- Check external surface of cylinder for rust, corrosion and damage.
  (If damage or corrosion is identified, replace cylinder)
- Check cylinder bracket and fixings for security.
- Ensure physical changes of protected area haven't affected cylinder suitability.
- Check pressure gauge is reading mid green.
  (If system pressure has dropped close to or in the red area, replace cylinder).
- Remove cylinder removable gauge to test operation. Check the cylinder isolate valve is in the correct position. (Horizontal – System isolated, vertical – system live)
- Clean and re grease gauge thread and 'o` ring and refit gauge.
- Carry out visual check of trace detection tubing for damage, deterioration and security of fixings.
- Carry out visual check of discharge pipe work for damage, deterioration and ensure fittings are tight.
- Where fitted, remove and test operation of pressure switches. Ensure pressure switch thread and 'o` ring are cleaned and re greased and refit pressure switch.
- Remove blanking caps and refit discharge pipe work.
- Record details and service date on cylinder service label.

Service and Maintenance (Dry Powder Systems)

Firetrace® Limited recommends a visual inspection of a Firetrace® system at least every three months and fully serviced annually by a competent engineer.

The following checks shall be carried out on a 3 monthly inspection.

- Check the pressure gauge is reading mid-green.
- Carry out a visual check of the trace detection tube.
- Ensure physical changes of protected areas haven't affected cylinder suitability.
- Check external surface of the cylinder for evidence of rust or corrosion.
- Report any potential problems immediately.

The following checks shall be carried out on an annual inspection of a Firetrace® Low Pressure Dry Powder System.

Remove discharge pipe work and fit blanking caps before starting maintenance

- Check maintenance record on cylinder to ensure "new date" is less than 5 years old. Dry Powder cylinders require discharge testing every 5 years.
- Check external surface of cylinder for rust, corrosion and damage.
  (If damage or corrosion is identified, replace cylinder)
- Check cylinder bracket and fixings for security.
- Ensure physical changes of protected area haven't affected cylinder suitability.
- Check pressure gauge is reading mid green.
  (If system pressure has dropped close to or in the red area, replace cylinder).
- Remove cylinder removable gauge to test operation. Check the cylinder isolate valve is in the correct position. (Horizontal – System isolated, vertical – system live)
- Clean and re grease gauge thread and 'o` ring and refit gauge.
- Carry out visual check of trace detection tubing for damage, deterioration and security of fixings.
- Cut the cable ties around the loop of trace detection tube adjacent to the cylinder. Remove the cylinder from the bracket and invert 2 – 3 times to agitate powder contents. Refit cylinder into bracket and re-instate the loop and affix with cable ties.
- Where fitted, remove and test operation of pressure switches. Ensure pressure switch thread and 'o` ring are cleaned and re greased and refit pressure switch.
- Remove blanking plugs and refit discharge pipe work.
- Record details and service date on cylinder service label.

FIRETRACE® LTD

AUTOMATIC FIRE SUPPRESSION SYSTEMS

Address:

Unit 22, Knightsdale Road,
Ipswich,
Suffolk.
IP1 4JJ

Telephone:

01473 744090

Facsimile:

01473 744901

Email:

info@firetrace.co.uk

Website:

www.firetrace.co.uk

Twitter:

@firetrace_uk

Stops fires where they start